

NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED):

REV STATUS OF SHEETS	REV	A	R	...
	SHEET	1	2	...

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112(PARA. 2.1/2, 2).
2. SOLDER CONNECTIONS PER SFENA WORKMANSHIP STANDARDS 10301.
3. FABRICATE PRINTED CIRCUIT BOARD PER MIL-S-13949.
4. CONFORMAL COAT PER PREMIER SPEC. 10165.
5. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .06-.25R EXCEPT AS NOTED.
6. PRIME WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE.
7. ENVIRONMENTAL SEAL WITH ELECTRONIC GRADE RTV A/R.

8. MS35206-212 IS AN ALTERNATE FOR NAS600-3.

9. MS35206-215 IS AN ALTERNATE FOR NAS600-6.

10. MS35206-227 IS AN ALTERNATE FOR NAS601-5.

11. MS24693-2P IS AN ALTERNATE FOR MS24693-2.

ZONE	MOD	REV	DATE	APPROVED
	-	MFG. RELEASE	03/20/92	J.C.
	A	INCORPORATED ECO 4857	10/1/96	ML

2

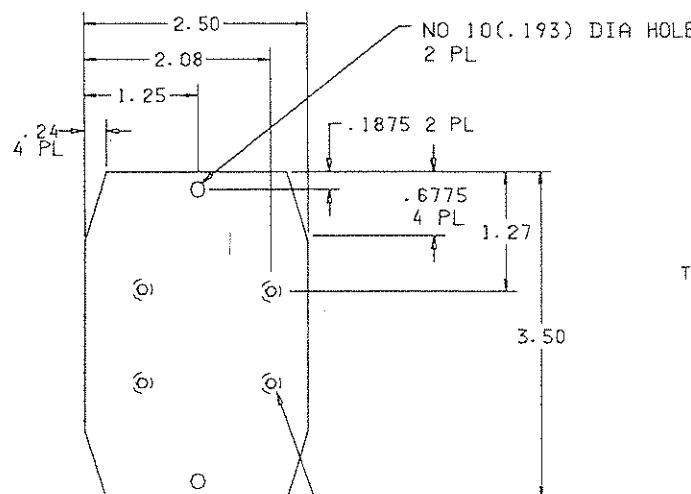
51C 5R09143RC

STC SH8443SW

SH 8028 SW

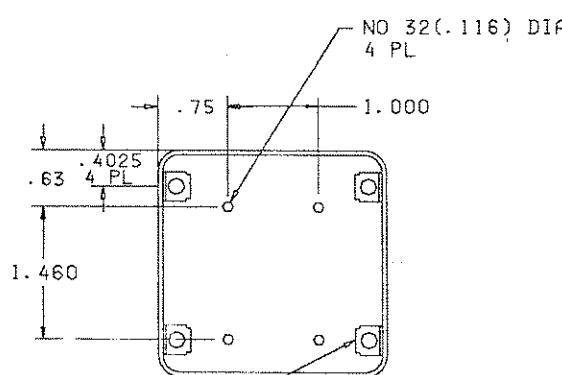
ION
XGS

QTY	QTY	QTY	PART NO.	DESCRIPTION	SPECIFIC
1			250113	FUSE F1 3AMP	
1			DS1E-M-DC24V	RELAY K3	BUSS
2			DS2E-M-DC24V	RELAY K1,K2	AROMAT
1			DB-9P-PCB	CONNECTOR P1	AROMAT
3			IN4005	DIODE D1, D2, D3	ITT
A/R			222	ADHESIVE	MOTOROLA
					LOCKTITE
1			083-91001-01	PLACARD	PREMIER
1			Z40-40A-16	BOX	ZERO
4			1891	SPACER	KEYSTON
8			MS35335-29	WASHER	
AR			MS20426AD3	RIVET	
4			MS24693-2	SCREW	
4			NAS601-5	SCREW	
2			NAS600-6	SCREW	
2			NAS600-3	SCREW	
4			NAS1033-632	NUTPLATE	
4			AN960PD6L	WASHER	
1			-19	FOOT	050 THK 2024-13 00-R
1			-17	PCB	FR-4
1			-15	COVER	050 THK 2024-13 00-R
1			-13	BOX ASSY	
1			-11	SILK SCREEN	
1			-09	DRILL PATTERN	
1			-07	ARTWORK (FOIL SIDE)	
1			-05	ARTWORK (COMPONENT SIDE)	
1			-03	PCB ASSY	
			-01	ASSEMBLY, LOUVER RELAY	
-13	-03	-01			
				PARTS LIST	



-19 FOOT

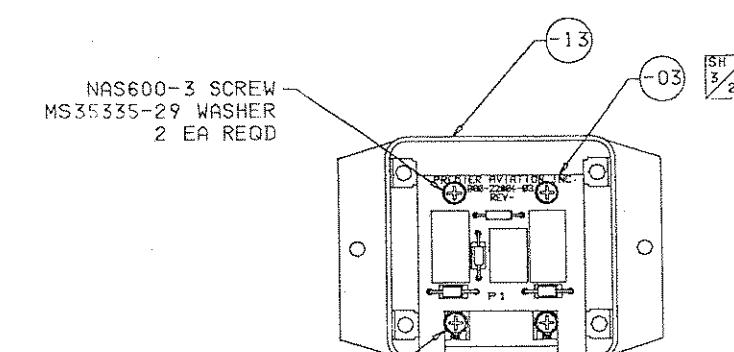
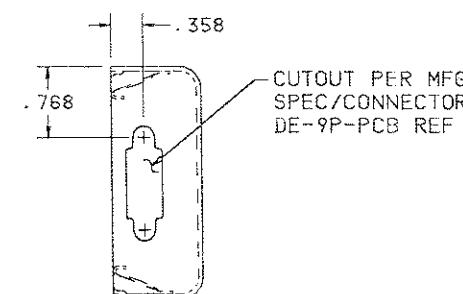
MATL: .050 THK 2024-T3
QQ-A-250/4



NAS1033-632 NUTPLATE
4 REQD
MS20426AD3 RIVET
8 REQD

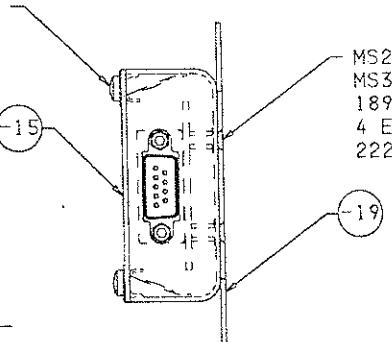
MAKE FROM Z40-40A-16 ZERO BOX

MAKE FROM Z40-40A-16 ZERO BOX



NAS600-6 SCREW
MS35335-29 WASHER
2 EA REQD

VIEW WITH COVER
REMOVED FOR CLARITY



-01 ASSY, LOUVER RELAY

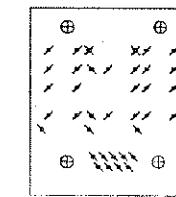
SIZE	CODE IDENT NO	REV
D	OSUV8 B80-22004	A
LOUVER RELAY PCB/HOUSING ASSY		SHEET 2 OF 3

8 7 6 5 4 3 2 1

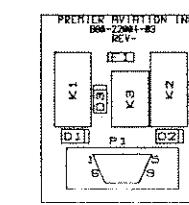
D

D

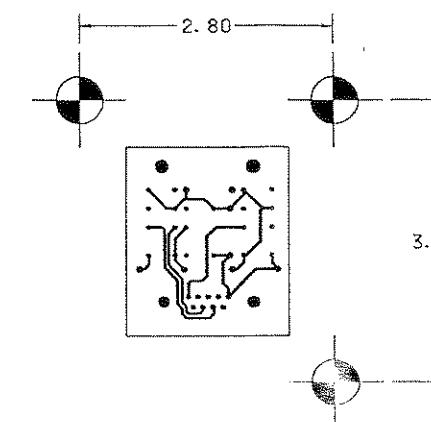
✓ .030
✗ .040
✗ .045
+ .130



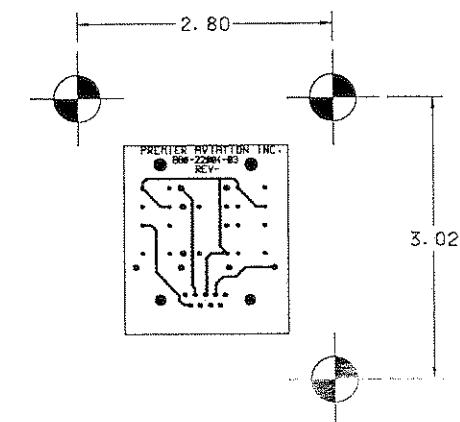
-09 DRILL PATTERN



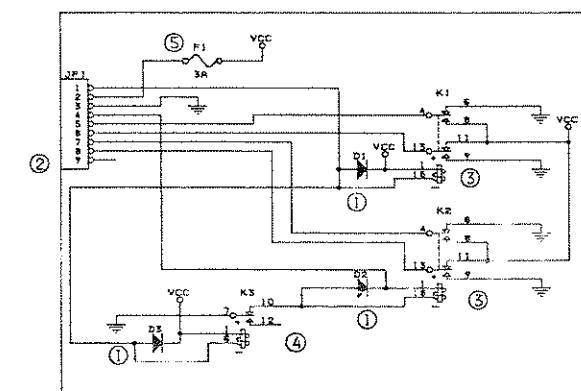
-11 SILKSCREEN



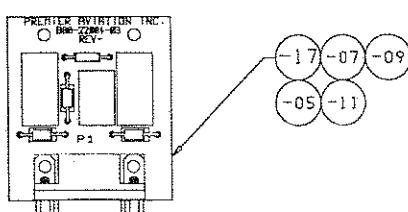
-07 ARTWORK
FOIL SIDE



-05 ARTWORK
COMPONENT SIDE



SCHEMATIC



-03 PCB ASSY

SH
2
3C

SIZE CODE IDENT NO: REV:
D 08UV8 B80-22004 -
LOUVER RELAY PCB/HOUSING ASSY SHEET 3 OF 3